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DEPARTMENT OF MECHANICAL ENGINEERING

Academic year: 2024-25

Date: 01-08-2024

CIRCULAR

Additive Manufacturing Club of Mechanical Engineering Department in association with Career Guidance Cell is organizing a Seminar to the Mechanical Engineering students on 3rd August 2024. The Theme of the Seminar is "Fundamentals of Additive Manufacturing".

Event	:	Seminar.
Date of the Event	:	3 rd August 2024.
Venue	:	S-18.

INCHARGE

HOD-M

Copy to:

- 1. HOD-ME.
- 2. Departmental file.
- 3. AM Club In-charge ME.
- 4. Career Guidance Cell In-charge ME.

COLLEGE URING CLUB VEERING IN ASSOCIATION	ADDITIVE ADDITIVE ING VENUE: S-18 DATE: 3 rd August 2024 TIME: 12:00 PM Onwards TIME: 12:00 PM Onwards
RAGATI ENGINEERING (autonomous) industry 4.0 clubs industry 4.0 clubs	INDAMENTALS OF . MANUFACTUR
PH TICOLOGICAL PHOTOLOGICAL	FU SPEAKER : Mr. P. Ram Prasad Assistant Professor <i>EACULTY COORDINATO</i> , Mr. P. Ram Prasad Assistant Professor Mechanical Engineering Departm



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DEPARTMENT OF MECHANICAL ENGINEERING

Participants List

Name of the Event: Fundamentals of Additive Manufacturing.

Venue : S-18

Date : 03-08-2024

S.No	Roll No	Name	Signature
1	24601 223	ch. Voyshini	Cartus
2	24 CON1221	P. satya sri	P. Satya.
3	24 CON 137	M. Kusuma periya	M. Kusuma priva
4	24 CON 102	D. Kavya Vaxdhini	D. kavya vaxdbini
5	24 CON 229	M Sanjana jyöthi	Jonjano"
6	24 CON 202	Ch. Lateshmi Soci	Catsh S:
7	24 CON 216	5. Geethanali	5. Geethoopli
8	24CON 225	P.V.S. Varshita	P.V.S. Voyshita
9	24 (ON311	M. santosh	Misantosh
10	2461354	FC. Siddardha Jeja	M. Siddaydlin
11	24CON324	CH·RAKESH	Ch. Rakesh.
12	2464308	CH. Navecn Teja	(1). Novemiele
13	24 Calls 5	N. Venkata tulosi Rom	Nythan
14	24CON 301	M. Endrancel Ruman	MRdall
15	2461344	P. Konteik	Dergenter

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DEPARTMENT OF MECHANICAL ENGINEERING

Participants List

Name of the Event: Fundamentals of Additive Manufacturing.

Venue : S-18

Date

: 03-08-2024

S.No	Roll No	Name	Signature
1	24CON 228	Y. Teja	Y-Teia.
2	24CON145	BISATYANKAR	R. Satrandor
3	94 MGM149	ch. Kistan Kuman	chito
4	24 CON127	CH. Vara Prosad	cH.g
5	24 CONI23	S.TRISHANK	V. juli
6	24 CON 147	B. GAGAN CHANDU	Guil
7	24 MGM 151	G. Kishole	R
8	24 CON302	P.mahesh sedhardha	P.m.s: dhaod ha
9	24 (01/17	R. waveen Sai	K. M. BULLING JOA
10	24 COM142	V. Viuet	V. 19tiak
11	24CON 376	J. Abishet	I. ALAR
12	24001328	V. Dam diasen	Adu
13	24CON272	N.V.V.S.K. Mohan	Notalan
14	24 MGM26B	K. PAMMUROHE ROOTU	Pronti Pro
15	24 CON379	P. YuvaTeja	P. XwaTeja.

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DEPARTMENT OF MECHANICAL ENGINEERING

Participants List

Name of the Event: Fundamentals of Additive Manufacturing.

Venue

Date

: 03-08-2024

: S-18

S.No	Roll No	Name	Signature
1		M. Mani Deepika	deepika
2		P. Subba Sri	P. Subbase
3		K. Verna Sai	K. Vemasai
4		P. Pranathi Surya Naga Lakebmi	P.P.G.N. Jokshmi
5		K.J. D. Sai Parapi	k. Sairanumi
6		G. Prijasri	G. Trijasti
7		K-Rama Hasini	K.Hasini
8		didishna Kumar?	ok drichustinger?
9		M. Sowmya Sri	Sownuja
10		N.S.N. Bhavya Sree	NI.S.NI. Bhory & Sree
11		K. Sharon	k. Sharon
12		M.Mounika	M. Mouke
13		Shaik. Raziya	hand
14			
15			



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DEPARTMENT OF MECHANICAL ENGINEERING

A SEMINAR

ON

"FUNDAMENTALS OF ADDITIVE MANUFACTURING"

A.Y 2024-25

Dt. 03.08.2024

A Seminar on "Fundamentals of Additive Manufacturing" was conducted to by Additive Manufacturing Club, Mechanical Department in association with Career Guidance Cell. A total of 43 students from I Year Mechanical Engineering and Civil Engineering student were participated for the event. Participations made to sit in S-18 room and all are interested students were allowed. Mr. P.Ram Prasad interacted well with the students.

Additive manufacturing (AM), commonly known as 3D printing, is a process of creating objects by adding material layer by layer, as opposed to traditional subtractive manufacturing, which involves cutting away material from a solid block. Here's an overview of the fundamentals of additive manufacturing:

Key Concepts

- 1. Digital Design and CAD:
 - The process begins with a digital 3D model created using Computer-Aided Design (CAD) software. This model serves as the blueprint for the object to be manufactured.
- 2. Layer-by-Layer Construction:
 - AM builds objects one layer at a time. Each layer corresponds to a cross-section of the object, and they are stacked to create the final product.

3. Materials:

- A wide range of materials can be used in AM, including plastics, metals, ceramics, and composites. The choice of material depends on the application and the specific AM technology used.
- 4. 3D Printing Technologies:

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- Fused Deposition Modeling (FDM): Melts and extrudes thermoplastic filaments to create layers.
- Stereolithography (SLA): Uses a laser to cure liquid resin into hardened plastic in a layer-by-layer fashion.
- Selective Laser Sintering (SLS): Uses a laser to fuse powdered material into solid structures.
- Direct Metal Laser Sintering (DMLS) / Selective Laser Melting (SLM): Similar to SLS but used for metal powders to produce metal parts.
- Binder Jetting: Uses a binding agent to bond layers of powder material.
- Digital Light Processing (DLP): Similar to SLA but uses a digital light projector screen to flash an image of each layer all at once.
- 5. Software and Slicing:
 - After creating a 3D model, slicing software converts the model into thin layers and generates a G-code file. This file instructs the 3D printer on how to build each layer.

Advantages of Additive Manufacturing

- **Design Flexibility**: Complex geometries and intricate designs that are difficult or impossible with traditional manufacturing can be easily produced.
- **Customization**: Each item can be customized without significant additional cost, making AM ideal for bespoke and personalized products.
- Material Efficiency: Reduces waste by using only the material needed to create the part.
- Rapid Prototyping: Speeds up the design process by allowing quick production and iteration of prototypes.

Applications

- **Prototyping**: AM is widely used for creating prototypes to test form, fit, and function before mass production.
- · Acrospace and Automotive: Produces lightweight components, complex parts, and tools.
- Medical and Dental: Custom implants, prosthetics, and dental devices are made with precision.
- Consumer Goods: Customizable products like eyewear, footwear, and jewelry.
- Construction: Large-scale 3D printing for building components and structures.

Challenges

- Material Limitations: Not all materials are suitable for AM, and the mechanical properties may differ from traditionally manufactured materials.
- Surface Finish: Parts often require post-processing to achieve the desired surface quality.
- Size Limitations: The size of the printed object is limited by the build volume of the printer.
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 Speed and Cost: For large production runs, AM can be slower and more expensive than traditional methods.

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PICTURES OF THE EVENT:







Surampalem, Andhra Pradesh, India 33M3+8V4, Surampalem, Andhra Pradesh 533437, India Lat 17.083311° Long 82.054502° 03/08/24 12:56 PM India Standard Time

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