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#1-378, ADB Road, Surampalem – 533 437, Near Peddapuram, E.G. Dist., A.P. (Approved by AICTE, Permanently Affiliated to JNTUK Kakınada & Accredited by NBA) (Recognized by UGC Under Sections 2(f) and 12 (b) of UGC act, 1956) Ph. 08852 – 252233, 252234, 252235 Fax. 08852 – 252232, website www.pragati.ac.in

DEPARTMENT OF MECHANICAL ENGINEERING

Academic year: 2024-25

Date: 01-08-2024

CIRCULAR

Additive Manufacturing Club of Mechanical Engineering Department in association with Career Guidance Cell is organizing a Seminar to the Mechanical Engineering students on 3rd August 2024. The Theme of the Seminar is "Fundamentals of Additive Manufacturing".

Event

Seminar.

Date of the Event

3rd August 2024.

Venue

S-18.

INCHARGE

Copy to:

- 1. **HOD-ME**.
- 2. Departmental file.
- 3. AM Club In-charge ME.
- 4. Career Guidance Cell In-charge ME.



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INDUSTRY 4.0 CLUBS

ADDITIVE MANUFACTURING CLUB

ORGANISED BY DEPARTMENT OF MECHANICAL ENGINEERING IN ASSOCIATION CAREER GUIDANCE CELL

FUNDAMENTALS OF ADDITIVE MANUFACTURING

SPEAKER:

Mr. P. Ram Prasad Assistant Professor EACULTY COORDINATOR

Mr. P. Ram Prasad
Assistant Professor
Mechanical Engineering Department



VENUE: S-18

DATE: 3rd August 2024 FIME: 12:00 PM Onwards STUDENT COORDINATOR

Mr. M.Yadidya

III Year Mechanical Engineering Department

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DEPARTMENT OF MECHANICAL ENGINEERING

Participants List

Name of the Event: Fundamentals of Additive Manufacturing.

Venue

: S-18

Date

: 03-08-2024

S.No	Roll No	Name	Signature		
1	24 WN 223	ch. Varshini	Carlin		
2	24 CON 221	P. watya wri	P. Watya.		
3	24 CON 137	M. Kusuma paiya	Mikasama saina		
4	24 CON 108	D. kavya vaxdhini	D kavya vardhini		
5	2464229	M Janjana jyothi	Sonjano:		
6	24 COH202	Ch. Caleshmi Svi	Carshilli		
7	24 CON 216	5 Geethanali	5. Geethanali		
8	240H225	P.v.s. varshita	P.v.s. Vaushita		
9	24 CON311	M. Santosh	M:Santosh		
10	2464354	J. Ciddardha Jeja	M. Siddardia		
11	24CON324	CH. RAKESH V	Ch. Rakesh.		
12	2464308	CH. Navean Teja	CH. Novemiele		
13	RYCONIS 5	N. Venkata tulosi Ram	NyThan		
14	24CON301		Madaulh		
15	2464344	M. Brodgancel Kumay D. Kanteik	Description		

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S.No	Roll No	Name	Signature
1	24CON 228	Y.Teja	Y-Teia.
2	24con/145	B.SATYAN KAR	B. Satyantoe
3	94 HGM149	ch. Kivian Kumar	ch to
4	24 CON127	CH. Vara Projad	CH.4
5	24 CON123	S.TRISHANK	Viete-
6	24 CON 147	B. GAGIAN CHANDU	Such
7	24 MGM 151	G. Kishole	R
8	24 CON 302	P.mahesh sodhardha	P.m. sidhadd ha
9	24(0N117	R. Waveen Sai	Kinamuspi
10	24(04)42	V. Viuek	V. Vial
11	24CON 376	I. Abishek	I. Alda
12	24001328	V. Dan diascu	Adu
13	24CON272	N.V.V.S. K. Mohan	N. Hohan
14	24 MGM26B	K. DAMMURTHE DAGO	D. f. P.
15	24 CON 379	P. Yuva Teja	P. Ywa Teja.

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S.No	Roll No	Name	Signature			
1		M. Mani Deepika	deepika			
2		P. Subha sr	P. Subha Sr.			
3		K. Verna Sai	K. Ve masai.			
4		P. Pranathi Surya Naga Lakshmi	P.P.S.H. Lakshmi			
5		k.J. D. Sai Parcioi	K. Saiparumi			
6		G. Trijasri	G. Prijasri			
7		K∙Rama Hasînî	K. Hasini			
8		ok-drishna dumar	ox dishactionar?			
9		M. Sownya Soil				
10		N.S.N. Bhavya Sree	Sownya N.S.N. Bhovys Sree			
11		K. Sharon	k. Sharon			
12		M.Mounika	M. Mouke.			
13		Shaik. Raziya	harry			
14						
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DEPARTMENT OF MECHANICAL ENGINEERING

A SEMINAR

ON

"FUNDAMENTALS OF ADDITIVE MANUFACTURING"

A.Y 2024-25 Dt. 03.08.2024

A Seminar on "Fundamentals of Additive Manufacturing" was conducted to by Additive Manufacturing Club, Mechanical Department in association with Career Guidance Cell. A total of 43 students from I Year Mechanical Engineering and Civil Engineering student were participated for the event. Participations made to sit in S-18 room and all are interested students were allowed. Mr. P.Ram Prasad interacted well with the students.

Additive manufacturing (AM), commonly known as 3D printing, is a process of creating objects by adding material layer by layer, as opposed to traditional subtractive manufacturing, which involves cutting away material from a solid block. Here's an overview of the fundamentals of additive manufacturing:

Key Concepts

1. Digital Design and CAD:

The process begins with a digital 3D model created using Computer-Aided Design
 (CAD) software. This model serves as the blueprint for the object to be manufactured.

2. Layer-by-Layer Construction:

 AM builds objects one layer at a time. Each layer corresponds to a cross-section of the object, and they are stacked to create the final product.

3. Materials:

A wide range of materials can be used in AM, including plastics, metals, ceramics, and composites. The choice of material depends on the application and the specific AM technology used.

4. 3D Printing Technologies:

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- Fused Deposition Modeling (FDM): Melts and extrudes thermoplastic filaments to create layers.
- Stereolithography (SLA): Uses a laser to cure liquid resin into hardened plastic in a layer-by-layer fashion.
- Selective Laser Sintering (SLS): Uses a laser to fuse powdered material into solid structures.
- Direct Metal Laser Sintering (DMLS) / Selective Laser Melting (SLM): Similar to SLS but used for metal powders to produce metal parts.
- Binder Jetting: Uses a binding agent to bond layers of powder material.
- Digital Light Processing (DLP): Similar to SLA but uses a digital light projector screen to flash an image of each layer all at once.

5. Software and Slicing:

 After creating a 3D model, slicing software converts the model into thin layers and generates a G-code file. This file instructs the 3D printer on how to build each layer.

Advantages of Additive Manufacturing

- Design Flexibility: Complex geometries and intricate designs that are difficult or impossible
 with traditional manufacturing can be easily produced.
- Customization: Each item can be customized without significant additional cost, making AM ideal for bespoke and personalized products.
- Material Efficiency: Reduces waste by using only the material needed to create the part.
- Rapid Prototyping: Speeds up the design process by allowing quick production and iteration of prototypes.

Applications

- Prototyping: AM is widely used for creating prototypes to test form, fit, and function before
 mass production.
- Aerospace and Automotive: Produces lightweight components, complex parts, and tools.
- Medical and Dental: Custom implants, prosthetics, and dental devices are made with precision.
- Consumer Goods: Customizable products like eyewear, footwear, and jewelry.
- Construction: Large-scale 3D printing for building components and structures.

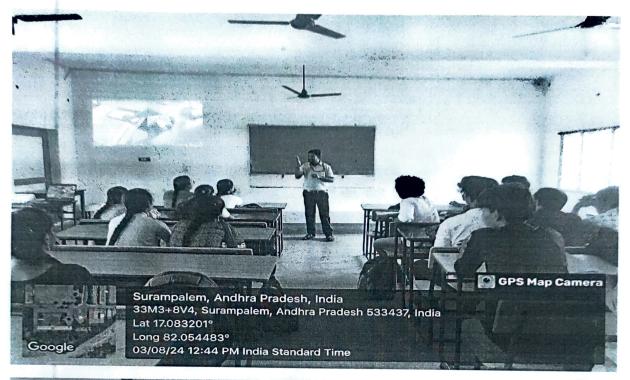
Challenges

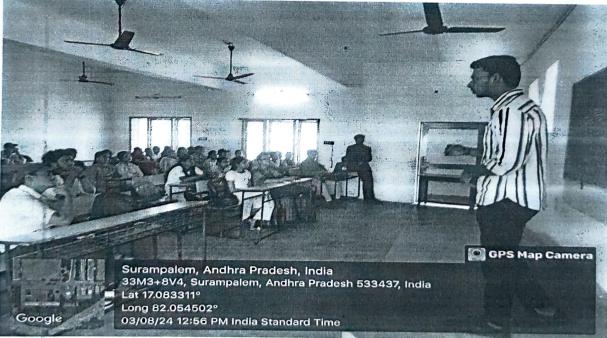
- Material Limitations: Not all materials are suitable for AM, and the mechanical properties may
 differ from traditionally manufactured materials.
- Surface Finish: Parts often require post-processing to achieve the desired surface quality.
- Size Limitations: The size of the printed object is limited by the build volume of the printer.

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PICTURES OF THE EVENT:





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