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DEPARTMENT OF MECHANICAL ENGINEERING

Academic year: 2023-24

Date: 04-05-2024

### **CIRCULAR**

Additive Manufacturing Club of Mechanical Engineering Department in association with Career Guidance Cell is organizing a Seminar to the Mechanical Engineering students on 20<sup>th</sup> May 2024. The Theme of the Seminar is "Designing for Additive Manufacturing".

Event	:	Seminar.
Date of the Event	:	20 <sup>th</sup> May 2024.
Mode	:	Offline.

INCHARGE

Copy to:

- 1. HOD-ME.
- 2. Departmental file.
- 3. AM Club In-charge ME.
- 4. Career Guidance Cell In-charge ME.







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## **Participants List**

Name of the Event: Designing for Additive Manufacturing

Venue : MF-12

Date : 20-05-2024

S.No	Roll No	Name	Signature
1	20 431 40 302	G.V.V.K. Sai madhuri	G. Sai Madhi
2	20A31A0303	K. Jyothi	k Jyothi
3	20A31A0304	M. Priyanka	M. Privarko
4	20A3IA0305	S. Chandona	Sichandara
5	21 43 540301	P. Herra Priya	P. Hema Driva
6	21835 A0 302	P. Lakshmani	P. Carabanana
7	21 A 35 A 0 3 0 3	P. Mohana	P. Mohana
8	21A35A0304	V. Sravanthi	V. Concerti:
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10	20A3 (A036	N. Naga Sumia	N.N.S.
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S.No	Roll No	Name	Signature
1	20A31A03A1	V. Ravi Kisan	V. R. Kiron
2	20A31A0395	SK. Jilani	St. Jilani.
3	20A31A0392	s. Ravind ta north Tagore	308007. 92
4	20A31A0390	B. Serrya Rrasanth	Berry And
5	70A31A0358	B. Ram	B. Ran
6	20A31A0386	P. Ramesh	Ramesh
7	20A3/A0366	ch Nikilly	ch. Silatto
8	20A3(A0360	B. Manohar	B. Merhor.
9	20A31A0381	M. Simon Sugustine	M. J. Smort
10	20A31A0379	K. Makerh Sangay	K. Mobel Soia
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13	2143540320	M. Homanth Jeumos	No
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### 45th CIRP Conference on Manufacturing Systems 2012

### Designing for Additive Manufacturing

B. Vayre<sup>a,\*</sup>, F. Vignat<sup>a</sup>, F. Villeneuve<sup>a</sup>

<sup>6</sup>Grenoble-INP / UJF-Grenoble 1 / CNRS, G-SCOP UMR5272, 46, avenue Féltx Viallet, Grenoble 38000, France \* Corresponding author. Tel.: +33-(0)47-682-5219; fax: +33-(0)47-657-4695. E-mail address: benjamin.vayre@g-scop.grenoble-inp.fr

#### Abstract

Additive manufacturing technologies can now be used to manufacture metallic parts. This breakthrough in manufacturing technology makes possible the fabrication of new shapes and geometrical features. Although the manufacturing feasibility of sample parts with these processes has been the subject of several studies, the breakthrough in manufacturing is yet to be followed by a breakthrough in designing process. In this paper, after reviewing the principle of additive manufacturing of metallic parts, the manufacturing capabilities and constraints of these processes will be examined. A designing methodology will then be suggested and illustrated with the redesign of an example part.

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Keywords: Designing process; Designing methodology; Additive manufacturing; Rapid manufacturing; Direct manufacturing

#### 1. Introduction

Additive manufacturing (AM) processes have been commonly used for rapid prototyping purposes during the last 30 years. They consist in building an object "from scratch" or from a semi-finished part acting as substrate. Thanks to many technological improvements, these processes can now be used for rapid manufacturing purposes [1]. This means that it is possible, for example, to create a metallic part from metallic alloy powder by binding these particles in a layer-based fashion or by directly spraying the material onto the part to obtain an end-use part. Many studies focus on improving the technology of these processes [2], on comparing the different additive manufacturing technologies to conventional processes or to one another [3], on trying to assess their environmental impact [4], etc. Few concern the modification that these processes can bring into the designing process. In spite of the designer's (and ecodesigners) interest [5], the breakthrough in manufacturing technology is yet to be followed by a breakthrough in design.

In this paper a designing process will be investigated to take into account the specificities of additive manufacturing metallic processes. To identify the characteristics of these processes, we will review the principle of current metallic additive manufacturing. We will then focus on the characteristics of highest importance for the designers. We will, in particular, deal with the manufacturing constraints and capabilities of these processes. We will then propose a four step designing methodology to take advantage of these new manufacturing processes based on the generation of an initial shape, its analysis to define a set of geometrical parameter, the tuning up of these parameters to obtain an optimized shape and the validation of this shape. At the end, we will conclude this study and discuss some prospects on the future of additive manufacturing.

#### 2. Designing for additive manufacturing

To take advantage of additive manufacturing processes, it is necessary to identify their specific manufacturing capabilities as well as their manufacturing constraints that must be respected. These two topics will be addressed before turning to a quick literature review to see how the designing process can be modified by AM technologies.

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